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湖北余昙药用包装股份有限公司
Hubei Xinji Pharmaceutical Packaging Co．，Ltd．


此，开创三回册立之基

 40乎的结营制虺之路；

In 879 BC，during Spring and Autumm Period，King Chu crowned his on Xiong Hong＂King E＂，and builk King City of Hubei Province Since dien Hubei province was refered ta．as＂E＂for shont

In 229 AD，during the Three Kingdoms period，the King of Wu Kingdom Sun Quan prochimed hineeff emperor here，changed E Comrry to Wuchang widh the meaning of＂Wu＂（refers to amy）and＂Chamg＂（refers to prosperity），and eatblished a capiat here， creaing the Three Kingtoms stipartiec confonataion．
 he Red Cirn in Red dif，Hanyehou，a nver across here．



## 公司简介

ompany profile

湖北鑼吉药用包装股份有限公司地处中国中心城市武汉城市圈，创建于1981年，有着近40年制管历史。公司配备从德国和意大利引进多条高速全自动制管生产线，集聚专业的管理团队，将公司 30 余年沉淀制管技术与科学管理相结合，以＂让每支铝管都值得信赖＂的质量理念覆盖产品的设计，开发，生产，运输，服务全过程。
设计和管理出来的！始终关注客户需求并以此不断促进公司技术创新和制度改革，为药品，化妆品，食品，精细化工及日化产品提供高品质的铝质软管及服务。

展望末来，碴吉人凭借科学的管理，精湛的技术，朝气蓬勃不断创新的团队，继续前行，致力于成为全球知名的专业铝质软管供应商。

Hubei Xinii Pharmaceutical Packaging Co．，Ltd located in China＇s scentral city of Wuhan city circle，estabished in 1981 with nearly 40 years experience in aluminum tube manufacturing．Our company brought in several high speed automatic production line from Germany and ltaly．We gather a professional management team，We gather a professional management eam，combine the tube making technology accumulated in 30 more years with scientific management，regard＂make every aluminum tube trustworthy＂as our quality concept to cover the whole process including products designing，developing， producing，transporting and sevicicing．

Through the efforts of two generations of Xinii Pharmaceutical Packaging，adheres to the business philosophy ＂Meliculously manufacture，different for you＂．We firmly believe product quality is from design and management．We focus
 Looking forward to the future，We Xinii staff relying on scientific management，superb techno novation team to move towards，committed to become the world＇sleading professiona tube suppligy．vigorous continuous inovation team to move towards，committed to become the world＇sleading professional tube supplier．


公司占地面积50亩，车间严格按照药品生产 GMP的要求建设。从铝管内涂到包装车间采用专用洁净组合式空淍机组，保证产品生产环境达到十万级标准。生产线使用的压缩空气全部经过净化处理，充分满足了直接接触药品包装材料的生产条件。

Our company is covering 50 acres，the workshops were built in according to the construction requirements of GMP in pharmaceutical production．Our factory use clean central－station air handing units from intemal coating to packaging workshop to ensure our production environment reach 100 thousand grade standard．The compressed air after strict purification treatment fully meet the production conditions of direct contact with pharmaceutical packaging materials．


## M现代化厂房〇先进设备 <br> odern workshop and advanced equipment

公司从德国PSG集团和意大利Technopack引进多条成套生产流水线，具备薄顶和管肩标记一次成型，三次内喷涂，六色彩印，尾涂技术等，充分满足不同客户的外观需求。

We introduced several sets of production lines from PSG of German and Technopack of tialy， and equipped with technique of the mark one take on top sealed and tube shoulder，three take on internal coating，six colors printing and the latex at the end，etc which can meet requirements of kinds tube appearance for customers．


## N 铝管生产主要工艺流程（ ＿ain process flow for collapsible aluminum tube production

## 铝质软管（

ollapsible tubes

## 铝管挍术要求：

- 含量 $99.7 \%$ 的纯铝制成／Made of $99.7 \%$ minimum purity aluminium
- 内壁无内涂或有环氧酚酫树脂内涂／Inside plain or double lacquered
- 印刷多达6 套色／Base coated and printed in up to 6 colour
- 供眼药膏用塑料尖嘴保洁头铝管／With extended plastic nozzle tube for eye cream
- 供染发膏二剂管用的塑料内套铝管／With plastic inner tubes for hair dye cream
- 按照英国标准BS2006及德国标准DIN5061／In accordance with British standard BS2006，German Standard DIN5061

装量与管径参考图〇 eference filling quantity

| Filling volume | $\begin{gathered} \text { 直径 } \\ \text { Dianeter } \\ \text { d1 } \\ \mathrm{mm} \end{gathered}$ | Cylindrical L 1 tube length in mm |  |  | Thread |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | M7 | D M9 | $11 \text { M11 }$ | ¢10 |
|  |  | Cylindrical $L 1$ tube length in mm |  | H | Ф3．6 | Diameter of orifice   <br>  $\Phi 5.6$ $\Phi 6.8$ |  |  |
| 4 | 13.5 | 47 | 51 | 55 | ¢ 3 | ． |  |  |
| 5 | 13.5 | 55 | 59 | 63 | ＊ | ＊ |  |  |
| 6 | 13.5 | 63 | 65 | 69 | ＊ | ＊ |  |  |
|  | 13.5 | 71 | 75 |  | ＊ | ＊ |  |  |
| 8 | 16 |  | 65 | 69 | ＊ | ＊ |  |  |
| 9 | 16 | 67 | 71 | 75 | ＊ | ＊ |  |  |
| 10 | 16 | 73 | 77 | 81 | ＊ | ＊ |  |  |
| 12 | 16 | 84 | 88 | 92 | ＊ | ＊ |  |  |
|  | 19 | 65 | 70 | 75 | ＊ | ＊ | ＊ |  |
| 15 | 19 | 77 | 82 | 87 | ＊ | ＊ | ＊ |  |
| 20 | 19 | 95 | 100 | 106 | ＊ | ＊ | ＊ |  |
| 25 | 19 | 114 | 119 | 125 | ＊ | ＊ | ＊ |  |
|  | 22 | 93 | 98 | 104 |  | ＊ | ＊ | ＊ |
|  | 25 | 77 | 82 | 88 |  | ＊ | ＊ | ＊ |
| 30 | 22 | 107 | 112 | 118 |  | ＊ | ＊ | ＊ |
|  | 25 | 89 | 94 | 100 |  | ＊ | ＊ | ＊ |
| 40 | 25 | 111 | 116 | 122 |  | ＊ | ＊ | ＊ |
|  | 28 | 94 | 99 | 105 |  | ＊ | ＊ | ＊ |
| 50 | 25 | 133 | 138 | 144 |  | ＊ | ＊ | ＊ |
|  | 28 | 112 | 117 | 123 |  | ＊ | ＊ | ＊ |
|  | 30 | 101 | 106 | 112 |  | ＊ | ＊ | ＊ |
|  | 32 |  | 96 | 102 |  | ＊ | ＊ | ＊ |
| 75 | 28 | 156 | 161 | 167 |  | ＊ | ＊ | ＊ |
|  | 30 | 139 | 144 | 150 |  | ＊ | ＊ | ＊ |
|  | 32 | 126 | 131 | 137 |  |  |  |  |
|  | 35 | 110 | 115 | 121 |  | ＊ | ＊ | ＊ |
| 100 | 32 | 160 | 165 | 171 |  | ＊ | ＊ | ＊ |
|  | 35 | 139 | 144 | 150 |  | ＊ | ＊ | ＊ |
| 125 | 32 | 193 | 198 | 204 |  | ＊ | ＊ | ＊ |
|  | 35 | 167 | 172 | 178 |  | ＊ | ＊ | ＊ |
| 主：欠̌三练边 |  |  |  |  | 栭边 |  |  |  |

品质保障与服务

uality Assurance Services

## 质量撞制

全体员工以＂让每支铝管都值得信赖＂为质量方针。我们坚信质量是设计，制造出来的，不是检测出来的，加强整体供应链质量管理以及持续改进的工作流程，着眼于主要的风险以及系统性的预防。

质量管理部门是独立于其他部门的专职部门，保证满足客户的质量需求，采用国际化的产品检测标准以及检测方法，持续升级产品检测设备来保持检测结果的精确性，建立了一套基于零缺陷质量管理哲学：正确识别客户需求，确保员工足够培训，新产品开发，变更控制以及产品检测的质量管理体系。

## Quality and service

＂Make every aluminum tube trustworthy＂as our quality concept，we firmly believe that quality is from designing and producing and not from inspection．We strengthen quality management of total supply chain and improve continuously working process，and
Quality control department is the special independent ． adopt intermational testing standards and methods，continue to upgrade testing equipment to maintain the accuracy of test
results，establish a zero－defect quality management shilsosohy：idestification of customer needs correctily，to ensure adequate staff training new product development hange control and product testing and quality


铝管在线全检



秉承＂精心制造，因您不同＂经营理念，我们清晰地了解客户的需求，并基于客户需求来设计供应链系统及建立合适的流程，来最大限度地满足客户个性化的需求。对于任何出现的质量问题，确保对根本原因进行高标准的分析，从而建立系统性的长效机制；公司每一个员工明白日常的工作如何影响质量水平以及客户满意度，持续改进自己的工作流程更好地服务客户。

## Customer Service

Adhere to the business philosophy＂Meticulously manufacture，different for you＂，we clearly understand the needs of customers，establish supply chain system and appropriate procedures based on customer needs to maximize customer satisfaction．

For any quality problems，analysis the cause with high standards in order to establish a long－term mechanism； Each employee should understand how their dally work affects the quality level and customer satisfaction，continue to improve their own work for better senvice to our customers．

C企业文化〇
ompany culture

## 5䵡吉荷包

经营理念：精心制造，因您不同
Business philosophy：Meticulously manufacture，different for you
质量方针：让每支铝管都值得信赖
Quality policy：Make every aluminum tube trustworthy
絾吉价值观：有爱，担当，改变，快乐
Xinji core values：Iove，responsibility，change，happy

##  <br>  $=$ － <br> ． <br> （x） <br>  <br> 1,1

䅗吉药包，跨越半个世纪，历经两代人，
始终没有改变的是对技术的探索和品质的承诺！惟楚有才，于斯为盛，
勤奋而智慧的㑮吉人，以工匠精神经营铝管，弘扬了荆楚文化！
从而让世界了解了中华文明的博大精深！

Xinji Tube，across half a century，after two generations，
never stop explorating of technology \＆promising of quality．
There are many talented people in the State of Chu，especially in this place． Diligent and intelligent Xinji persons produce tubes in a spirit of craftsman， promoting the Chu culture widely

